



**FITTING INSTRUCTIONS FOR CR0022BK COTTON REELS WITH ADJUSTER BLOCKS  
YAMAHA R1 '07-**



**Please note that the way the kit is packed does not necessarily represent the way of mounting to the bike**  
Please note that in cases where kits are packed with rubber washers holding the components onto the bolt –  
*the rubber washers should be thrown away!*

**Please read all instructions before commencing fitting**

- Raise rear of bike on OEM paddock stand bobbin mounts (use paddock stand bobbins in OEM mounting holes), support rear wheel (suggest using blocks of wood) to prevent wheel from dropping when rear spindle is removed.
- Undo the rear spindle nut.
- Remove the rear spindle and remove the OEM chain adjuster blocks.
- Place rear spindle through new adjuster block with slot so flats of spindle head sit into slot as shown above left.
- Slide spindle through swing arm, brake calliper and rear wheel ensuring new adjuster block sits in recess as original (shown above left).
- On the flat adjuster block you should remove the OEM M5 cap head bolt and refit in same position on new adjuster block.
- Fit the remaining new adjusting block over exposed end of spindle (ensure flat face is against swing arm face and into recess as original and cap head bolt head sit in slot as original) shown above right.
- Refit the spindle nut and tighten according to the manufacturers instructions and check chain adjustment.
- Remove bike from the paddock stand, and remove the paddock stand bobbins and bolts from OEM paddock stand mounts.
- Fit the new cotton reels to the new adjuster blocks on both sides as shown above.
- Fit the bubble stickers to the new adjuster blocks on both sides as shown above.

**CONSUMER NOTICE**

The catalogue description and any exhibition of samples are only broad indications of the Products and R&G may make design changes which do not diminish their performance or visual appeal and supplying them in such state shall conform to the order. The Buyer acknowledges no representation or warranty (other than as to title) has been given or will apply to the Products other than those in R&G's order or confirmation and the Buyer confirms it has chosen the Products as being of merchantable quality and suitable for its particular purposes. Where R&G fits the Products or undertakes other services it shall exercise reasonable skill and care and rectify any fault free of charge unless the workmanship has been disturbed. The Buyer is responsible for ensuring that the warranty on the motorcycle is not affected by the fitting of the Products. On return of any defective Products R&G shall at its option either supply a replacement or refund the purchase money but shall not be liable if the Products have been modified or used or maintained otherwise than in accordance with R&G's or manufacturer's instructions and good engineering practice or if the defect arises from accident or neglect. Other than identified above and subject to R&G not limiting its liability for causing death and personal injury, it shall not be liable for indirect or consequential loss and otherwise its liability shall be limited to the amounts paid by the Buyer for the Products or the fitting or service concerned. These terms do not affect the Buyer's statutory rights.

R&G Racing

Unit 5K, Blacknest Industrial Park, Blacknest Road, Alton, Hampshire, GU34 4PX  
Tel: +44 (0)870 220 6380 Fax: +44 (0)1420 521101 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)



#### R&G RACING RETURNS POLICY (NON-FAULTY GOODS)

Returns must be pre-authorised (if not pre-authorised the return will be rejected). Goods may only be returned direct to us if they were purchased direct from us (customer must prove if necessary). Otherwise to be returned to original vendor. Goods must be in re-sellable condition, in the opinion of R&G Racing. All returns are subject to a 25% restocking and handling fee (25% of the gross value exc. P&P – at the prevailing price at time of purchase). The customer must pay any and all carriage charges. No returns of discontinued products, unless within 14 days of purchase. This policy does not affect your statutory rights and does not refer to faulty goods.

R&G Racing

Unit 5K, Blacknest Industrial Park, Blacknest Road, Alton, Hampshire, GU34 4PX  
Tel: +44 (0)870 220 6380 Fax: +44 (0)1420 521101 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)



**FRANCE**  
**INSTRUCTIONS DE MONTAGE DE CR0022BK**  
**YAMAHA R1 '07-**

**LA PRESENTATION DES PIECES R&G DANS L'EMBALLAGE N'EST PAS TOUJOURS IDENTIQUE AU SENS DE MONTAGE.**

**Merci de noter que dans le cas où les protections sont assemblées avec une bague en caoutchouc, merci de bien vouloir le retirer lors du montage des pièces sur la moto.**

**Merci de lire la notice de montage avant de commencer le montage de la pièce.**

- Prendre les diabolos R&G et les monter à l'aide des vis fournies sur le bras oscillant à l'endroit des filetages et lever la moto à l'aide d'une béquille de stand.
- Mettre une cale sous le pneu arrière, de manière à laisser la roue en position lors du démontage de l'axe arrière.
- Enlever l'écrou d'axe de roue arrière.
- Enlever l'axe de roue.
- Enlever les tendeurs de chaîne d'origine
- Placer le bloc R&G celui avec le petit rebord sur l'axe. De manière à positionner la tête de l'axe de roue dans la partie usinée de la pièce R&G (voir photo à gauche).
- Remonter l'axe sur la moto, attention de commencer par le côté gauche.
- Placer la seconde pièce en alu sur le côté droit de l'axe. (côté de l'écrou).
- Enlever les deux écrous M5 des tendeurs de chaîne d'origine et les remonter sur les tendeurs R&G.
- Remonter l'écrou d'origine sur l'axe de roue arrière. Faire le réglage de tension de chaîne, puis serrer l'écrou de l'axe au couple de serrage d'origine.
- Ouvrir la béquille latérale de la moto.
- Puis enlever la béquille de stand.
- Enlever les diabolos du bras oscillant et les remonter sur les prolongateurs R&G.
- Mettre les stickers R&G sur les pièces en alu. (voir photo).

R&G Racing

Unit 5K, Blacknest Industrial Park, Blacknest Road, Alton, Hampshire, GU34 4PX  
Tel: +44 (0)870 220 6380 Fax: +44 (0)1420 521101 [www.rg-racing.com](http://www.rg-racing.com) Email: [info@rg-racing.com](mailto:info@rg-racing.com)